Permatex, Inc. 10 Columbus Blvd. Hartford, CT 06106 USA Telephone: 1-87-Permatex

(877) 376-2839

Emergency: 800-255-3924

International Emergency: 813-248-0585

Material Safety Data Sheet

1. PRODUCT IDENTIFICATION

Product Name: 21426 FAST CURE EPOXY PART 1

Item No: 150345F Product Type: Epoxy

2. COMPOSITION/INFORMATION ON INGREDIENTS						
Ingredient	Weight Percent	ACGIH TLV:	OSHA PEL:			
ALUMINUM HYDROXIDE 21645-51-2	40-50	10 mg/m ³ dust	15 mg/m³ dust; 5 mg/m³ respir.			
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN 25068-38-6	30-60	Not Listed	Not Listed			
TITANIUM DIOXIDE 13463-67-7	1-10	10 mg/m ³ TWA ACGIH	15 mg/m³ TWA (total dust)			
EPOXY RESIN 28906-96-9	1-10	Not Listed	Not Listed			
CARBON BLACK 1333-86-4	0.1-1.0	3.5 mg/m ³ TWA	3.5 mg/m ³ TWA			

3. HAZARDS IDENTIFICATION

Toxicity: May cause eye, skin and respiratory irritation. May cause skin sensitization. Contact at elevated

temperatures can cause permanent damage to eyes including blindness.

Primary Routes of Entry:

Eye and skin contact, ingestion, inhalation

Signs and Symptoms of Exposure: Eyes: Exposure to liquid or vapor causes mild eye irritation. Symptoms may include burning, tearing, redness, stinging, blurred vision and corneal injury. Repeated skin contact may cause allergic skin

reactions. Ingestion may cause nausea and vomiting.

Ingredient	Weight Percent	NTP	ACGIH Carcinogens	IARC
TITANIUM DIOXIDE 13463-67-7	1-10	male rat-negative, female rat-negative, male mice-negative, female mice-negative	A4	Group 2B; Vol 93,2006; Vol 47,1989
CARBON BLACK 1333-86-4	0.1-1.0		Group A4 - Not classifiable as a human carcinogen	Group 2B; Monograph 65, 1996

Medical Conditions Recognized as Being Aggravated by Exposure:

Preexisting eye, skin and respiratory disorders may be aggravated by overexposure to this product.

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never

give anything by mouth to an unconscious person.

Inhalation: Move to fresh air in case of accidental inhalation of vapours. If not breathing, give artificial respiration.

Obtain medical attention.

Skin Contact: In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get

medical attention.

Eye Contact: Flush eyes with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and

lower lids. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash Point (°F/C):

Carbon Dioxide, Dry Chemicals, Foam.

>400°F Method: PMCC

Recommended Extinguishing Media: Special Fire-Fighting Procedures:

Material will not burn unless preheated. Firefighters shoud wear selfcontained breathing apparatus and protective clothing to prevent all skin

and eye contact.

Product Name: 21426 FAST CURE EPOXY PART 1 ltem No: 150345F

5. FIRE FIGHTING MEASURES

Hazardous Products of Combustion: When heated to decomposition it emits fumes of CI-, carbon monoxide,

other fumes and vapors varying in composition and toxicity **Unusual Fire/Explosion Hazards:**Heating above 300°F in the presence of air may cause slow oxidation

decomposition and above 500°F may cause polymerization.

Lower Explosive Limit:

Upper Explosive Limit:

Not determined

Not determined

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures: Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until

disposal. Prevent from entering waterways or sewers.

7. HANDLING AND STORAGE

Storage: Store away from heat.

Handling: Avoid contact with skin and eyes. Use only in a well ventilated area. Avoid contact with vapors from

heated material. Wash hands before eating and smoking. Discard contaminated leather gloves and

shoes.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eyes: Safety glasses

Skin: Rubber or plastic gloves.

Ventilation: General; local exhaust ventilation as necessary to control any air contaminants to within their exposure

limits (or to the lowest feasible levels when limits have not been established) during the use of this

product.

Respiratory Protection: An approved respirator (i.e. NIOSH, etc.) should be worn when exposures are expected to exceed the

applicable limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear viscous liquid

Odor: Slight
Boiling Point: >500°F
pH: Neutral
Solubility in Water: Negligible
Specific Gravity: 1.53

VOC Content(Wt.%): <1% by weight Vapor Pressure: <1% by meight 0.03 mm Hg @ 171°F

Vapor Density (Air=1): >1

Evaporation Rate: <1 (butyl acetate = 1)

10. STABILITY AND REACTIVITY

Chemical Stability: Stable at normal conditions

Hazardous Polymerization: Will not occur.

Incompatabilities: Strong Lewis or mineral acids, strong oxidizing agents, strong mineral and

Heat

organic bases (esp. primary and secondary aliphatic amines)

Conditions to Avoid:

Hazardous Products of Combustion: When heated to decomposition it emits fumes of Cl-, carbon monoxide,

other fumes and vapors varying in composition and toxicity

11. TOXICOLOGICAL INFORMATION

Oral LD50 (rat) = 11.4 g/kg Dermal LD50 (rabbit) = >20 ml/kg Eye irritation: Draize = 2 (rabbit)

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended Method of Disposal: Disposal should be made in accordance with federal, state and local regulations.

US EPA Waste Number: NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49CFR 172)

Product Name: 21426 FAST CURE EPOXY PART 1 <u>Item No:</u> 150345F

Domestic Ground Transport

DOT Shipping Name: Unrestricted Hazard Class: None UN/ID Number: None Marine Pollutant: None

IATA

Proper Shipping Name: Not regulated

Class or Division: None UN/NA Number: None

IMDG

Proper Shipping: Unrestricted Hazard Class: None UN Number: None

15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.

NONE

CALIFORNIA PROP 65:

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

TSCA Inventory Status:

Listed on Inventory: YES All components of this product are listed (or exempt) on the EPA TSCA inventory.

16. OTHER INFORMATION

Estimated NFPA Rating: HEALTH 2, FLAMMABILITY 1, REACTIVITY 1
Estimated HMIS Classification: HEALTH 2, FLAMMABILITY 1, PHYSICAL HAZARD 0

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Prepared By: Denise Boyd, Health and Safety Manager Revision Date: June/01/2006

Company: Permatex. Inc. 10 Columbus Blvd. Hartford, CT USA 06106 Revision 3

Number:

Permatex, Inc. 10 Columbus Blvd. Hartford, CT 06106 USA Telephone: 1-87-Permatex

(877) 376-2839

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Material Safety Data Sheet

1. PRODUCT IDENTIFICATION

Product Name: 21426 FAST CURE EPOXY PART 2

Item No: 150445F Product Type: Epoxy

2. COMPOSITION/INFORMATION ON INGREDIENTS						
Ingredient	Weight Percent	ACGIH TLV:	OSHA PEL:			
POLYMERCAPTAN CURING AGENT MIXTURE	20-40	Not Listed	Not Listed			
2,4,6- TRIS(DIMETHYLAMINOMETHYL)P HENOL 90-72-2	5-10	Not Listed	Not Listed			
BENZYL ALCOHOL 100-51-6	1-10	Not Listed	Not Listed			
STYRENE 100-42-5	3-7	20 ppm TWA	100 ppm TWA			

3. HAZARDS IDENTIFICATION

Toxicity:

Corrosive Severe irritation or burns, necrosis, blistering and permanent injury Product can be absorbed through the skin and may cause nausea, headache and general discomfort May cause lacrimation, conjunctivitis, corneal damage and may cause permanent injury (i.e. blindness) If the hardener is poorly ventilated, strongly heated or atomized, the vapor or mist can cause severe irritation of the respiratory tract, damage contacted tissue and produce scarring. Coughing and chest pain may result, nausea and vomiting in severe cases Causes severe damage to mucous membranes if swallowed May cause malaise, headache, discomfort, bleeding and vomiting of blood

Eye and skin contact, ingestion, inhalation.

Primary Routes of Entry:

Signs and Symptoms of Exposure:

Overexposure may cause eye and skin redness, difficulty breathing and vomiting. Contact with product at elevated temperatures can result in thermal burns.

Ingredient	Weight Percent	NTP	ACGIH Carcinogens	IARC
BENZYL ALCOHOL 100-51-6	1-10	male rat-no evidence; female rat-no evidence; male mice- no evidence; female mice-no evidence		
STYRENE 100-42-5	3-7	male rat-negative; female rat-negative; male mice-equivocal; female mice-negative	A4 - Not Classifiable as a Human Carcinogen	Group 2B; Vol. 60, pg. 233, 1994; Monograph 82, 2002

Medical Conditions Recognized as Being Aggravated by Exposure:

Preexisting eye, skin and respiratory disorders may be aggravated by overexposure to this product.

4. FIRST AID MEASURES

Ingestion:

If swallowed, DO NOT induce vomiting. Keep individual calm. Obtain medical attention Never give fluids or induce vomiting if the victim is unconscious or having convulsions If spontaneous vomiting occurs, hold

the victim's head lower than hips to prevent aspiration

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If

breathing is difficult give oxygen. Get medical attention.

Skin Contact: Immediately remove contaminated clothing and excess contaminant. Flush with water for at least 15

minutes. Wash thoroughly with soap and water. Consult a physician if irritation develops.

Eye Contact: Flush eyes with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and

lower lids. Get immediate medical attention.

Product name: 21426 FAST CURE EPOXY PART 2 Item No: 150445F

5. FIRE FIGHTING MEASURES

Flash Point (°F/C):

Recommended Extinguishing Media: Carbon Dioxide, Dry Chemicals, Foam.

Special Fire-Fighting Procedures: Firefighters shoud wear self-contained breathing apparatus and protective clothing to prevent all skin and eye contact. Use water spray to cool

exposed containers.

>200°F Method: Estimated

Hazardous Products of Combustion: Acrid and toxic fumes with organic amines, ammonia, oxides of carbon and

nitrogen.

Unusual Fire/Explosion Hazards: Sudden reaction and fire may result if product is mixed with an oxidizing

agent.

Lower Explosive Limit: Not determined **Upper Explosive Limit:** Not determined

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures: Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until

disposal. Prevent from entering waterways or sewers.

7. HANDLING AND STORAGE

Storage: Store away from heat. Do not store in reactive metal containers. Keep away from acids and oxidizers.

Avoid prolonged skin contact. Keep away from eyes. Avoid breathing vapors, if exposed to high vapor Handling: concentration, leave area at once. Wash thoroughly with soap and water after handling. Discard

contaminated leather gloves and shoes. Do not mix with sodium nitrite or other nitrosating agents as

cancer-causing nitrosamines could be formed.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eyes: Wear safety glasses or goggles to protect against exposure.

Skin: Neoprene, rubber or butvl rubber gloves.

Ventilation: General: local exhaust ventilation as necessary to control any air contaminants to within their exposure

limits (or to the lowest feasible levels when limits have not been established) during the use of this

An approved respirator (i.e. NIOSH, etc.) should be worn when exposures are expected to exceed the **Respiratory Protection:**

applicable limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Black paste Appearance: Odor: Mercaptan **Boiling Point:** >300°F

pH: Does not apply Slight

Solubility in Water: Specific Gravity: 1.4

VOC Content(Wt.%): Not determined **Vapor Pressure:** <5 mm Hg @ 77°F

Vapor Density (Air=1):

Evaporation Rate: <1 (butyl acetate = 1)

10. STABILITY AND REACTIVITY

Chemical Stability: Stable at normal conditions

Hazardous Polymerization: Will not occur

Strong oxidizers. Materials reactive with hydroxyl compounds. Incompatabilities:

Sodium/calcium hypochlorite. Peroxides. Reactive metals (e.g. Na, Ca,

zinc). Acids.

Conditions to Avoid: Excessive heat. Product slowly corrodes copper, aluminum, zinc and

galvanized surfaces.

Hazardous Products of Combustion: Acrid and toxic fumes with organic amines, ammonia, oxides of carbon and

nitrogen.

11. TOXICOLOGICAL INFORMATION

See Section 3

12. ECOLOGICAL INFORMATION

No data available

Product name: 21426 FAST CURE EPOXY PART 2 <u>Item No:</u> 150445F

13. DISPOSAL CONSIDERATIONS

Recommended Method of Disposal: Disposal should be made in accordance with federal, state and local regulations.

US EPA Waste Number: NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49CFR 172)

Domestic Ground Transport

DOT Shipping Name: CONSUMER COMMODITY

Hazard Class: ORM-D UN/ID Number: None Marine Pollutant: None

IATA

Proper Shipping Name: Amines, liquid, corrosive, n.o.s., (Tris-2,4,6-(dimethylaminomethyl)phenol), Limited Quantity

Class or Division: Class 8, Packing Group III

UN/NA Number: UN 2735

IMDG

Proper Shipping: Amines, liquid, corrosive,n.o.s., (Tris-2,4,6-(Dimethylaminomethyl) Phenol), Limited Quantity

Hazard Class: Class 8 PGIII UN Number: UN 2735

15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.

STYRENE

CALIFORNIA PROP 65:

WARNING: This product contains a chemical known to the State of California to cause cancer.

TSCA Inventory Status:

Listed on Inventory: YES All components of this product are listed (or exempt) on the EPA TSCA inventory.

16. OTHER INFORMATION

Estimated NFPA Rating: HEALTH 3, FLAMMABILITY 1, REACTIVITY 1
Estimated HMIS Classification: HEALTH 3, FLAMMABILITY 1, PHYSICAL HAZARD 0

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Prepared By: Denise Boyd, Health and Safety Manager Revision Date: 01/16/2006

Company: Permatex. Inc. 10 Columbus Blvd. Hartford, CT USA 06106 Revision

Number: