Permatex. Inc. 10 Columbus Blvd. Hartford, CT 06106 USA **Telephone: 1-87-Permatex** (877) 376-2839 Emergency: 800-255-3924 International Emergency: 813-248-0585

Material Safety Data Sheet

1. PRODUCT IDENTIFICATION

Product Name: 65AR FLOWABLE SILICONE WINDSHIELD & GLASS SEALER 1.5 FO Item No: 81730 Elastomeric rubber **Product Type:**

2. COMPOSITION/INFORMATION ON INGREDIENTS			
Component	Weight%	ACGIH TLV: TWA	OSHA PEL:
POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED 70131-67-8	>60	Not Listed	Not Listed
POLYDIMETHYLSILOXANE 63148-62-9	<20	Not Listed	Not Listed
SILICON DIOXIDE, AMORPHOUS 112945-52-5	<10	10 mg/m³ TWA	6 mg/m³ TWA
VINYL OXIMINOSILANE 2224-33-1	<10	Not Listed	Not Listed
2-BUTANONE OXIME 96-29-7	***	Not Listed	Not Listed

3. HAZARDS IDENTIFICATION

Toxicity:

May cause eye and skin irritation. May irritate respiratory system upon frequent or prolonged use. May irritate lips, gums, tongue, mouth, nose and throat. ****When this product if exposed to moisture, butanone oxime may be formed. Eye and skin contact, ingestion, inhalation

Primary Routes of Entry: Signs and Symptoms of Exposure:

****Butanone oxime produced during curing is toxic and irritates eyes, nose and throat. Overexposure to the silane may cause coma and respiratory failure.

Component	Weight%	NTP	ACGIH Carcinogens	IARC
SILICON DIOXIDE, AMORPHOUS 112945-52-5	<10			Amorphous Silica, Group 3: Vol. 68: 1997

Medical Conditions Recognized as None known. Being Aggravated by Exposure:

4. FIRST AID MEASURES

Ingestion: Rinse mouth. If swallowed, DO NOT induce vomiting. Keep individual calm. Obtain medical attention. Move to fresh air in case of accidental inhalation of vapours. Obtain medical attention. Inhalation: Wipe off paste with paper towel or cloth. Wash off with soap and water. If skin irritation persists, call a **Skin Contact:** physician. Eye Contact:

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

5. FIRE FIGHTING MEASURES

Flash Point (°F/C): **Recommended Extinguishing Media: Special Fire-Fighting Procedures:**

Hazardous Products of Combustion:

Unusual Fire/Explosion Hazards:

Lower Explosive Limit: **Upper Explosive Limit:**

>200°F TCC Carbon Dioxide, Dry Chemicals, Foam. Water spray may be ineffective on flames but should be used to keep fireexposed containers cool. Oxides of nitrogen, Methyl ethyl ketone, possibly methyl ethyl ketoxime, Silica fume, Oxides of carbon, Formaldehyde None.

Not determined Not determined

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures:

Wipe or scrape up spill material. Maintain good ventilation for large spills. Place scrap material in a wellventilated area and allow to cure to rubber. Clean up spills thoroughly as residue is slippery.

7. HANDLING AND STORAGE

Storage:	Store away from water or moisture.
Handling:	Avoid contact with skin and eyes. Do not wear contact lenses. Use only in a well ventilated area. Do not take internally.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eyes: Skin:	Safety glasses Rubber or plastic gloves.
Ventilation:	General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits (or to the lowest feasible levels when limits have not been established) during the use of this product.
Respiratory Protection:	Not required under normal use. An approved respirator (i.e. NIOSH, etc.) should be worn when exposures are expected to exceed the applicable limits.
Comments:	When heated to temperatures above 300 degrees F. in the presence of air, this product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Safe handling conditions may be maintained by keeping vapor concentrations below the OSHA permissible limit for formaldehyde

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Clear viscous liquid	
Odor:	MILD	
Boiling Point:	Not applicable, polymeric material	
pH:	Does not apply	
Solubility in Water:	Polymerized	
Specific Gravity:	1.03	
VOC Content(Wt.%):	<4% by weight	
Vapor Pressure:	<5 mm Hg @ 80°F	
Vapor Density (Air=1):	3.0	
Evaporation Rate:	Not Determined	

10. STABILITY AND REACTIVITY

Chemical Stability: Hazardous Polymerization: Incompatabilities: Conditions to Avoid: Hazardous Products of Combustion: Stable at normal conditions WILL NOT OCCUR. Polymerized by contact with moisture., Strong oxidizers, Acids, Iron Exposure to moisture Oxides of nitrogen, Methyl ethyl ketone, possibly methyl ethyl ketoxime, Silica fume, Oxides of carbon, Formaldehyde

11. TOXICOLOGICAL INFORMATION

See Section 3

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended Method of Disposal:Disposal should be made in accordance with federal, state and local regulations.US EPA Waste Number:NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49CFR 172) <u>Domestic Ground Transport</u> DOT Shipping Name: Hazard Class: UN/ID Number:

Marine Pollutant:

None None None

Unrestricted

Proper Shipping Name:	Not regulated
Class or Division:	None
UN/NA Number:	None

IMDG

Proper Shipping:	Unrestricted
Hazard Class:	None
UN Number:	None

15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.

NONE

CALIFORNIA PROP 65: No California Prop 65 chemicals are known to be present at or above the No Significant Risk Level.

TSCA Inventory Status: Listed on Inventory: YES All components of this product are listed (or exempt) on the EPA TSCA inventory.

16. OTHER INFORMATION

Estimated NFPA Rating:HEALTH 1, FLAMMABILITY 1, REACTIVITY 0Estimated HMIS Classification:HEALTH 1, FLAMMABILITY 1, PHYSICAL HAZARD 0NFPA is a registered trademark of the National Fire Protection Assn.HMIS is a registered trademark of the National Paint and Coatings Assn.

Prepared By:	Denise Boyd, Health and Safety Manager	Revision Date: March/30/2007
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